

HPD UNIQUE IDENTIFIER: 904133775360

CLASSIFICATION: 14 31 00 Escalators

PRODUCT DESCRIPTION: An escalator is a moving staircase for transporting people between floors of a building. The HPD includes the content inventory above the threshold limit specified for the whole product as delivered to the installation site. The declaration covers the standard KONE TransitMaster™ 120 range, which is manufactured at KONE's manufacturing units, and for which components are purchased from KONE's suppliers.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

<p><b>Inventory Reporting Format</b></p> <p><input type="radio"/> Nested Materials Method</p> <p><input checked="" type="radio"/> Basic Method</p> <p><b>Threshold Disclosed Per</b></p> <p><input type="radio"/> Material</p> <p><input checked="" type="radio"/> Product</p>	<p><b>Threshold Level</b></p> <p><input type="radio"/> 100 ppm</p> <p><input checked="" type="radio"/> 1,000 ppm</p> <p><input type="radio"/> Per GHS SDS</p> <p><input type="radio"/> Other</p>	<p><b>Residuals/Impurities Evaluation</b></p> <p><input type="radio"/> Completed</p> <p><input type="radio"/> Partially Completed</p> <p><input checked="" type="radio"/> Not Completed</p> <p><b>Explanation(s) provided :</b></p> <p><input checked="" type="radio"/> Yes <input type="radio"/> No</p>	<p><i>For all contents above the threshold, the manufacturer has:</i></p> <p><b>Characterized</b> <input checked="" type="radio"/> Yes <input type="radio"/> No</p> <p><i>Provided weight and role.</i></p> <p><b>Screened</b> <input checked="" type="radio"/> Yes <input type="radio"/> No</p> <p><i>Provided screening results using HPDC-approved methods.</i></p> <p><b>Identified</b> <input checked="" type="radio"/> Yes <input type="radio"/> No</p> <p><i>Provided name and CAS RN or other identifier.</i></p>
--	--	--	---

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

**PRODUCT | MATERIAL OR SUBSTANCE | RESIDUAL OR IMPURITY**  
**GREENSCREEN SCORE | HAZARD TYPE**

**TRANSITMASTER™ 120 [ STEEL NoGS STAINLESS STEEL NoGS ALUMINIUM NoGS SLAGS, CAST IRON-MANUFACTURING - SUBSTANCE FORMED DURING THE PRODUCTION OF CAST IRON. CONSISTS PRIMARILY OF FUSED SILICATES OF ALUMINUM, CALCIUM AND IRON. NoGS SOLID / PLATE GLASS (USE SODA-LIME SILICATE GLASS [2446523-50-6] INSTEAD) LT-UNK POLYURETHANE FOAMS LT-UNK POLYMETHYL METHACRYLATE LT-P1 CHLOROSULFONATED POLYETHYLENE (HYPALON) LT-UNK EPOXY RESINS LT-UNK LUBRICATING OILS LT-1 | CAN | PBT | MUL POLYAMIDE FIBERS NoGS ]**

Number of Greenscreen BM-4/BM3 contents ... 0

Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... LT-P1, LT-1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

All substances used in the product were identified through their CAS number in the builder tool.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE *See Section 3 for additional listings.*

VOC emissions: Inherently non-emitting source per LEED

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.

Pre-checked for LEED v4.1 Option 1.

Third Party Verified?

- Yes
- No

PREPARER: Self-Prepared  
VERIFIER:  
VERIFICATION #:

SCREENING DATE: 2023-05-31  
PUBLISHED DATE: 2023-06-16  
EXPIRY DATE: 2026-05-31

## Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: [www.hpd-collaborative.org/hpd-2-3-standard](http://www.hpd-collaborative.org/hpd-2-3-standard)

### TRANSITMASTER™ 120

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: No

RESIDUALS AND IMPURITIES NOTES: As no hazard warnings were found for the steel, stainless steel and cast iron, which makes up the major part of the escalator, no residuals and impurities were considered for the product

OTHER PRODUCT NOTES: None

#### STEEL

ID: 12597-69-2

HAZARD DATA SOURCE: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2023-05-30 22:54:25

#: 47.4000 - 52.1400 GreenScreen: NoGS RC: Both NANO: No SUBSTANCE ROLE: Structure component

HAZARD TYPE

LIST NAME AND SOURCE

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS

LIST NAME AND SOURCE

NOTIFICATION

None found

No listings found on Additional Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

#### STAINLESS STEEL

ID: 12597-68-1

HAZARD DATA SOURCE: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2023-05-30 23:00:41

#: 24.4700 - 26.9200 GreenScreen: NoGS RC: Both NANO: No SUBSTANCE ROLE: Structure component

HAZARD TYPE

LIST NAME AND SOURCE

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS

LIST NAME AND SOURCE

NOTIFICATION

None found

No listings found on Additional Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

#### ALUMINIUM

ID: 15629-83-1

HAZARD DATA SOURCE: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2023-06-02 2:08:44

#: 11.4900 - 12.6400 GreenScreen: NoGS RC: UNK NANO: No SUBSTANCE ROLE: Structure component

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers		

**SLAGS, CAST IRON-MANUFACTURING - SUBSTANCE FORMED DURING THE PRODUCTION OF CAST IRON. CONSISTS PRIMARILY OF FUSED SILICATES OF ALUMINUM, CALCIUM AND IRON.**

ID: 94551-83-4

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-06-02 2:12:46</b>		
%: <b>6.7800 - 7.4600</b>	GreenScreen: <b>NoGS</b>	RC: <b>Both</b>	NANO: <b>No</b>	SUBSTANCE ROLE: <b>Structure component</b>
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers				

**SOLID / PLATE GLASS (USE SODA-LIME SILICATE GLASS [2446523-50-6] INSTEAD)**

ID: 65997-17-3

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-06-02 2:14:44</b>		
%: <b>6.7900 - 7.4600</b>	GreenScreen: <b>LT-UNK</b>	RC: <b>UNK</b>	NANO: <b>No</b>	SUBSTANCE ROLE: <b>Glass component</b>
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
EXEMPT	European Union / European Commission (EU EC)	EU - REACH Exemptions  Exempted from REACH Annex V listing due to intrinsic safety		
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers				

**POLYURETHANE FOAMS**

ID: 9009-54-5

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-06-02 2:18:16</b>		
%: <b>1.0800 - 1.1900</b>	GreenScreen: <b>LT-UNK</b>	RC: <b>None</b>	NANO: <b>No</b>	SUBSTANCE ROLE: <b>Polymer species</b>

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers		

**POLYMETHYL METHACRYLATE**

ID: 9011-14-7

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-06-02 2:20:27</b>		
%: <b>0.8100 - 0.9000</b>	GreenScreen: <b>LT-P1</b>	RC: <b>None</b>	NANO: <b>No</b>	SUBSTANCE ROLE: <b>Polymer species</b>
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
RESTRICTED LIST	Perkins+Will (P+W)	P&W - Precautionary List		
		Precautionary list of substances recommended for avoidance		
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers				

**CHLOROSULFONATED POLYETHYLENE (HYPALON)**

ID: 68037-39-8

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-06-02 2:22:09</b>		
%: <b>0.7400 - 0.8100</b>	GreenScreen: <b>LT-UNK</b>	RC: <b>None</b>	NANO: <b>No</b>	SUBSTANCE ROLE: <b>Polymer species</b>
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022		
		Core Restrictions		
RESTRICTED LIST	International Living Future Institute (ILFI)	Living Building Challenge 4.0 - Red List of Materials & Chemicals - Effective April 1, 2023		
		Red List substances to avoid in Living Building Challenge V4.0 projects		
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers				

**EPOXY RESINS**

ID: 61788-97-4

%: **0.2470 - 0.3000**GreenScreen: **LT-UNK**RC: **None**NANO: **No**SUBSTANCE ROLE: **Coating**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

**LUBRICATING OILS**ID: **74869-22-0**%: **0.2500 - 0.2800**GreenScreen: **LT-1**RC: **None**NANO: **No**SUBSTANCE ROLE: **Lubricant**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	EU - Annex VI CMRs	Carcinogen Category 1B - Presumed Carcinogen based on animal evidence
PBT	EC - CEPA DSL	Persistent, Bioaccumulative and inherently Toxic (PBiTH) to humans
MUL	ChemSec - SIN List	CMR - Carcinogen, Mutagen &/or Reproductive Toxicant
MUL	German FEA - Substances Hazardous to Waters	Class 3 - Severe Hazard to Waters
CAN	GHS - Australia	H350 - May cause cancer [Carcinogenicity - Category 1A or 1B]
CAN	EU - GHS (H-Statements) Annex 6 Table 3-1	H350 - May cause cancer [Carcinogenicity - Category 1A or 1B]
CAN	EU - REACH Annex XVII CMRs	Carcinogens: Category 1B
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022  Formulated Consumer Products

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

**POLYAMIDE FIBERS**ID: **63428-84-2**%: **0.1200 - 0.1400**GreenScreen: **NoGS**RC: **None**NANO: **No**SUBSTANCE ROLE: **Polymer species**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

---

None found

No listings found on Additional Hazard Lists

---

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

## Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	Inherently non-emitting source per LEED	
CERTIFYING PARTY: Self-declared	ISSUE DATE: 2023-05-31	CERTIFIER OR LAB: None
APPLICABLE FACILITIES: All	EXPIRY DATE:	
CERTIFICATE URL:		
CERTIFICATION AND COMPLIANCE NOTES:		

## Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

### LOCTITE 243

MANUFACTURER (OR GENERIC): Henkel

HPD URL: No HPD available

ACCESSORY TYPE: Adhesive

CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: LOCTITE 243 is a medium strength blue threadlocking adhesive that seals and secures metal nuts and bolts to prevent loosening due to shock and vibration. VOC content <3%

### MOBILGREASE XHP 321 MINE

MANUFACTURER (OR GENERIC): ExxonMobil (China) Investment Co., Ltd.

HPD URL: No HPD available

ACCESSORY TYPE: Maintenance Product

CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: VOC content - 0 g/l

### MOBIL VACTRA OIL NO. 3

MANUFACTURER (OR GENERIC): ExxonMobil Petroleum & Chemical BV

HPD URL: No HPD available

ACCESSORY TYPE: Maintenance Product

CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: To provide controlled frictional properties and corrosion protection of parts and equipment where applied. VOC content - 13 g/l. Installation chemicals can vary depending on the location of installation sites. The reference used in the HPD is for installation in Sweden

## Section 5: General Notes

KONE TransitMaster™ 120 escalator solution is a reliable and eco-efficient escalator designed for infrastructure environments. The KONE TransitMaster™ 120 has been designed to both maximize safety for passengers and make it easy to inspect the condition of the equipment, ensuring that it operates reliably and safely at all times. In line with our environmental principles, we use sustainable, safe and responsibly sourced materials, and minimize the use of hazardous substances. In addition, the escalator can be equipped with features such as energy-efficient inverter, eco-efficient operational modes and long lasting LED lighting, all contributing to achieving the best possible A+++ energy efficiency classification according to ISO 25745 standard.

**MANUFACTURER INFORMATION**

**MANUFACTURER:** KONE Corporation  
**ADDRESS:** Keilasatama 3  
 Espoo Uusimaa 02150, Finland  
**WEBSITE:** [www.kone.com](http://www.kone.com)

**CONTACT NAME:** Hanna Uusitalo  
**TITLE:** Environmental Director  
**PHONE:** +358204751  
**EMAIL:** [hanna.uusitalo@kone.com](mailto:hanna.uusitalo@kone.com)

*The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.*

**KEY**

**Hazard Types**

<b>AQU</b> Aquatic toxicity	<b>LAN</b> Land toxicity	<b>PHY</b> Physical hazard (flammable or reactive)
<b>CAN</b> Cancer	<b>MAM</b> Mammalian/systemic/organ toxicity	<b>REP</b> Reproductive
<b>DEV</b> Developmental toxicity	<b>MUL</b> Multiple	<b>RES</b> Respiratory sensitization
<b>END</b> Endocrine activity	<b>NEU</b> Neurotoxicity	<b>SKI</b> Skin sensitization/irritation/corrosivity
<b>EYE</b> Eye irritation/corrosivity	<b>NF</b> Not found on Priority Hazard Lists	<b>UNK</b> Unknown
<b>GEN</b> Gene mutation	<b>OZO</b> Ozone depletion	
<b>GLO</b> Global warming	<b>PBT</b> Persistent, bioaccumulative, and toxic	

**GreenScreen (GS)**

<b>BM-4</b> Benchmark 4 (prefer-safer chemical)	<b>LT-P1</b> List Translator Possible 1 (Possible Benchmark-1)
<b>BM-3</b> Benchmark 3 (use but still opportunity for improvement)	<b>LT-1</b> List Translator 1 (Likely Benchmark-1)
<b>BM-2</b> Benchmark 2 (use but search for safer substitutes)	<b>LT-UNK</b> List Translator Benchmark Unknown
<b>BM-1</b> Benchmark 1 (avoid - chemical of high concern)	<b>NoGS</b> No GreenScreen.
<b>BM-U</b> Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, [www.greenscreenchemicals.org](http://www.greenscreenchemicals.org), and Best Practices for Hazard Screening on the HPDC website ([hpd-collaborative.org](http://hpd-collaborative.org)).

**Recycled Types**

- PreC** Pre-consumer recycled content
- PostC** Post-consumer recycled content
- UNK** Inclusion of recycled content is unknown
- None** Does not include recycled content

**Other Terms:**

**GHS SDS** Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

**Inventory Methods:**

- Nested Method / Material Threshold** Substances listed within each material per threshold indicated per material
- Nested Method / Product Threshold** Substances listed within each material per threshold indicated per product
- Basic Method / Product Threshold** Substances listed individually per threshold indicated per product

- Nano** Composed of nano scale particles or nanotechnology
- Third Party Verified** Verification by independent certifier approved by HPDC
- Preparer** Third party preparer, if not self-prepared by manufacturer
- Applicable facilities** Manufacturing sites to which testing applies

*The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:*

- *a method for the assessment of exposure or risk associated with product handling or use,*
- *a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

*Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.*

*The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.*

*The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.*